

DECLARATION OF PERFORMANCE
DoP No. MKT-331 - en

1. Unique identification code of the product-type: **MKT Injection System VME**
2. Type, batch or serial number or any other element allowing identification of the construction product as required pursuant to Article 11(4):

ETA-09/0350, Annex A1 and A3
Batch number: see packaging of the product

3. Intended use or uses of the construction product, in accordance with the applicable harmonised technical specification, as foreseen by the manufacturer:

| | |
|---|---|
| generic type | bonded anchor |
| for use in | cracked and non-cracked concrete C20/25 – C50/60 (EN 206) |
| option | 1 |
| loading | static or quasi-static, seismic category C1: (M12–M30 and Ø12–Ø32) and C2 (M12, M16) |
| material | <p><u>reinforcement bar (B 500 B):</u> covered sizes: non-cracked concrete: Ø8, Ø10, Ø12, Ø14, Ø16, Ø20, Ø25, Ø28, Ø32 cracked concrete: Ø12, Ø14, Ø16, Ø20, Ø25, Ø28, Ø32</p> <p><u>zinc-plated steel:</u> dry internal conditions only covered sizes: non-cracked concrete: M8, M10, M12, M16, M20, M24, M27, M30 cracked concrete: M12, M16, M20, M24, M27, M30</p> <p><u>stainless steel (marking A4):</u> internal and external use without particular aggressive conditions covered sizes: non-cracked concrete: M8, M10, M12, M16, M20, M24, M27, M30 cracked concrete: M12, M16, M20, M24, M27, M30</p> <p><u>highly corrosion resistant steel (marking HCR):</u> internal and external use with particular aggressive conditions covered sizes: non-cracked concrete: M8, M10, M12, M16, M20, M24, M27, M30 cracked concrete: M12, M16, M20, M24, M27, M30</p> |
| temperature range (if applicable) | Range I: -40 °C to +40 °C Range II: -40 °C to +60 °C Range III: -40 °C to +72 °C |

4. Name, registered trade name or registered trade mark and contact address of the manufacturer as required pursuant to Article 11(5):

MKT Metall-Kunststoff-Technik GmbH & Co. KG
Auf dem Immel 2
D - 67685 Weilerbach

5. Where applicable, name and contact address of the authorised representative whose mandate covers the tasks specified in Article 12(2): --
6. System or systems of assessment and verification of constancy of performance of the construction product as set out in Annex V: **System 1**

7. In case of the declaration of performance concerning a construction product covered by a harmonised standard: --
8. In case of the declaration of performance concerning a construction product for which a European Technical Assessment has been issued:

issued **Deutsches Institut für Bautechnik, Berlin**
ETA-09/0350
 on the basis of **ETAG 001-5**

The notified body 1343-CPR performed under system 1:

- (i) determination of the product type on the basis of type testing (including sampling), type calculation, tabulated values or descriptive documentation of the product;
 - (ii) initial inspection of the manufacturing plant and of factory production control;
 - (iii) continuous surveillance, assessment and evaluation of factory production control.
- and issued: Certificate of constancy of performance 1343-CPR-M 550-5

9. Declared performance:

| Essential Characteristics | Design Method | Performance | | Harmonized Technical Specification |
|---|-----------------------------------|--------------|--------------|------------------------------------|
| | | Threaded rod | Rebar | |
| characteristic resistance for tension | TR 029 CEN/TS 1992-4 TR 045 | Annex C1, C2 | Annex C4, C5 | ETAG 001 |
| characteristic resistance for shear | TR 029 CEN/TS 1992-4 TR 045 | Annex C3 | Annex C6 | |
| displacement for serviceability limit state | TR 029, CEN/TS 1992-4 | Annex C7 | Annex C8 | |

Where pursuant to Article 37 or 38 in the Specific Technical Documentation has been used, the requirements with which the product complies: --

10. The performance of the product identified in points 1 and 2 is in conformity with the declared performance in point 9.

This declaration of performance is issued under the sole responsibility of the manufacturer identified in point 4.

Signed for and on behalf of the manufacturer by:


Lore Weustenhagen
 (General Manager)
Weilerbach, 29.01.2015

i.V. 
Dipl.-Ing. Detlef Bigalke
 (Head of product development)



Table C1: Characteristic values for threaded rods under tension loads in non-cracked concrete (Design according to TR 029 or CEN/TS 1992-4)

| Anchor size threaded rod | | | M8 | M10 | M12 | M16 | M20 | M24 | M27 | M30 | |
|---|----------------------------|-----------------|--|------|-----|-----|-----|-----|-----------------|-----|-----|
| Steel failure | | | | | | | | | | | |
| Characteristic tension resistance, Steel, property class 4.6 | $N_{Rk,s}$ | [kN] | 15 | 23 | 34 | 63 | 98 | 141 | 184 | 224 | |
| Characteristic tension resistance, Steel, property class 5.8 | $N_{Rk,s}$ | [kN] | 18 | 29 | 42 | 78 | 122 | 176 | 230 | 280 | |
| Characteristic tension resistance, Steel, property class 8.8 | $N_{Rk,s}$ | [kN] | 29 | 46 | 67 | 125 | 196 | 282 | 368 | 449 | |
| Characteristic tension resistance, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (\leq M24) | $N_{Rk,s}$ | [kN] | 26 | 41 | 59 | 110 | 171 | 247 | 230 | 281 | |
| Combined pullout and concrete cone failure | | | | | | | | | | | |
| Characteristic bond resistance in non-cracked C20/25 | | | | | | | | | | | |
| Temperature range I: 40°C/24°C | dry and wet concrete | $\tau_{Rk,ucr}$ | [N/mm ²] | 15 | 15 | 15 | 14 | 13 | 12 | 12 | 12 |
| | flooded bore hole | $\tau_{Rk,ucr}$ | [N/mm ²] | 15 | 14 | 13 | 10 | 9,5 | 8,5 | 7,5 | 7,0 |
| Temperature range II: 60°C/43°C | dry and wet concrete | $\tau_{Rk,ucr}$ | [N/mm ²] | 9,5 | 9,5 | 9,0 | 8,5 | 8,0 | 7,5 | 7,5 | 7,5 |
| | flooded bore hole | $\tau_{Rk,ucr}$ | [N/mm ²] | 9,5 | 9,5 | 9,0 | 8,5 | 7,5 | 7,0 | 6,5 | 6,0 |
| Temperature range III: 72°C/43°C | dry and wet concrete | $\tau_{Rk,ucr}$ | [N/mm ²] | 8,5 | 8,5 | 8,0 | 7,5 | 7,0 | 7,0 | 6,5 | 6,5 |
| | flooded bore hole | $\tau_{Rk,ucr}$ | [N/mm ²] | 8,5 | 8,5 | 8,0 | 7,5 | 7,0 | 6,0 | 5,5 | 5,5 |
| Increasing factors for concrete | ψ_c | C30/37 | | 1,04 | | | | | | | |
| | | C40/50 | | 1,08 | | | | | | | |
| | | C50/60 | | 1,10 | | | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.2.3 | k_8 | [-] | 10,1 | | | | | | | | |
| Concrete cone failure | | | | | | | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.3.1 | k_{ucr} | [-] | 10,1 | | | | | | | | |
| Edge distance | $c_{cr,N}$ | [mm] | 1,5 h_{ef} | | | | | | | | |
| Spacing | $s_{cr,N}$ | [mm] | 3,0 h_{ef} | | | | | | | | |
| Splitting failure | | | | | | | | | | | |
| Edge distance | $c_{cr,sp}$ | [mm] | $1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$ | | | | | | | | |
| Spacing | $s_{cr,sp}$ | [mm] | 2 $c_{cr,sp}$ | | | | | | | | |
| Installation safety factor (dry and wet concrete) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,2 | | | | 1,4 | | | | |
| Installation safety factor (flooded bore hole) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,4 | | | | | | | | |
| Injection System VME for concrete | | | | | | | | | | | |
| Performances Characteristic values for threaded rods under tension loads in non-cracked concrete (Design according to TR 029 or CEN/TS 1992-4) | | | | | | | | | Annex C1 | | |

Table C2: Characteristic values for threaded rods under tension loads in cracked concrete
(Design according to TR 029 or CEN/TS 1992-4 or TR 045)

| Anchor size threaded rod | | | M12 | M16 | M20 | M24 | M27 | M30 | |
|--|----------------------------|---------------------|----------------------|------|-----|---------------------------------|-----|-----|-----|
| Steel failure | | | | | | | | | |
| Characteristic tension resistance, Steel, property class 4.6 | $N_{Rk,s} = N_{Rk,s,seis}$ | [kN] | 34 | 63 | 98 | 141 | 184 | 224 | |
| Characteristic tension resistance, Steel, property class 5.8 | $N_{Rk,s} = N_{Rk,s,seis}$ | [kN] | 42 | 78 | 122 | 176 | 230 | 280 | |
| Characteristic tension resistance, Steel, property class 8.8 | $N_{Rk,s} = N_{Rk,s,seis}$ | [kN] | 67 | 125 | 196 | 282 | 368 | 449 | |
| Characteristic tension resistance, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (\leq M24) | $N_{Rk,s} = N_{Rk,s,seis}$ | [kN] | 59 | 110 | 171 | 247 | 230 | 281 | |
| Combined pullout and concrete cone failure | | | | | | | | | |
| Characteristic bond resistance in cracked concrete C20/25 | | | | | | | | | |
| Temperature range I: 40°C/24°C | dry and wet concrete | $\tau_{Rk,cr}$ | [N/mm ²] | 7,5 | 6,5 | 6,0 | 5,5 | 5,5 | 5,5 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 7,1 | 6,2 | 5,7 | 5,5 | 5,5 | 5,5 |
| | | $\tau_{Rk,seis,C2}$ | [N/mm ²] | 2,4 | 2,2 | No Performance Determined (NPD) | | | |
| | flooded bore hole | $\tau_{Rk,cr}$ | [N/mm ²] | 7,5 | 6,0 | 5,0 | 4,5 | 4,0 | 4,0 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 7,1 | 5,8 | 4,8 | 4,5 | 4,0 | 4,0 |
| | | $\tau_{Rk,seis,C2}$ | [N/mm ²] | 2,4 | 2,1 | No Performance Determined (NPD) | | | |
| Temperature range II: 60°C/43°C | dry and wet concrete | $\tau_{Rk,cr}$ | [N/mm ²] | 4,5 | 4,0 | 3,5 | 3,5 | 3,5 | 3,5 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 4,3 | 3,8 | 3,4 | 3,5 | 3,5 | 3,5 |
| | | $\tau_{Rk,seis,C2}$ | [N/mm ²] | 1,4 | 1,4 | No Performance Determined (NPD) | | | |
| | flooded bore hole | $\tau_{Rk,cr}$ | [N/mm ²] | 4,5 | 4,0 | 3,5 | 3,5 | 3,5 | 3,5 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 4,3 | 3,8 | 3,4 | 3,5 | 3,5 | 3,5 |
| | | $\tau_{Rk,seis,C2}$ | [N/mm ²] | 1,4 | 1,4 | No Performance Determined (NPD) | | | |
| Temperature range III: 72°C/43°C | dry and wet concrete | $\tau_{Rk,cr}$ | [N/mm ²] | 4,0 | 3,5 | 3,0 | 3,0 | 3,0 | 3,0 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 3,9 | 3,4 | 3,0 | 3,0 | 3,0 | 3,0 |
| | | $\tau_{Rk,seis,C2}$ | [N/mm ²] | 1,3 | 1,2 | No Performance Determined (NPD) | | | |
| | flooded bore hole | $\tau_{Rk,cr}$ | [N/mm ²] | 4,0 | 3,5 | 3,0 | 3,0 | 3,0 | 3,0 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 3,9 | 3,4 | 3,0 | 3,0 | 3,0 | 3,0 |
| | | $\tau_{Rk,seis,C2}$ | [N/mm ²] | 1,3 | 1,2 | No Performance Determined (NPD) | | | |
| Increasing factors for concrete (only static or quasi-static actions) | ψ_c | C30/37 | [-] | 1,04 | | | | | |
| | | C40/50 | [-] | 1,08 | | | | | |
| | | C50/60 | [-] | 1,10 | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.2.3 | k_8 | [-] | 7,2 | | | | | | |
| Concrete cone failure | | | | | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.3.1 | k_{cr} | [-] | 7,2 | | | | | | |
| Edge distance | $c_{cr,N}$ | [mm] | 1,5 h_{ef} | | | | | | |
| Spacing | $s_{cr,N}$ | [mm] | 3,0 h_{ef} | | | | | | |
| Installation safety factor (dry and wet concrete) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,2 | 1,4 | | | | | |
| Installation safety factor (flooded bore hole) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,4 | | | | | | |

Injection System VME for concrete

Performances

Characteristic values for **threaded rods** under tension loads in cracked concrete
(Design according to TR 029 or CEN/TS 1992-4 or TR 045)

Annex C2

Table C3: Characteristic values for threaded rods under shear loads in cracked and non-cracked concrete (Design according to TR 029 or CEN/TS 1992-4 or TR 045)

| Anchor size threaded rod | | | M8 | M10 | M12 | M16 | M20 | M24 | M27 | M30 |
|--|----------------------------|------|---------------------------------|-----|-----|-----|---------------------------------|-----|------|------|
| Steel failure without lever arm | | | | | | | | | | |
| Characteristic shear resistance, Steel, property class 4.6 | $V_{Rk,s}$ | [kN] | 7 | 12 | 17 | 31 | 49 | 71 | 92 | 112 |
| | $V_{Rk,s,seis,C1}$ | [kN] | No Performance Determined (NPD) | | 14 | 27 | 42 | 56 | 72 | 88 |
| | $V_{Rk,s,seis,C2}$ | [kN] | | | 13 | 25 | No Performance Determined (NPD) | | | |
| Characteristic shear resistance, Steel, property class 5.8 | $V_{Rk,s}$ | [kN] | 9 | 15 | 21 | 39 | 61 | 88 | 115 | 140 |
| | $V_{Rk,s,seis,C1}$ | [kN] | No Performance Determined (NPD) | | 18 | 34 | 53 | 70 | 91 | 111 |
| | $V_{Rk,s,seis,C2}$ | [kN] | | | 17 | 31 | No Performance Determined (NPD) | | | |
| Characteristic shear resistance, Steel, property class 8.8 | $V_{Rk,s}$ | [kN] | 15 | 23 | 34 | 63 | 98 | 141 | 184 | 224 |
| | $V_{Rk,s,seis,C1}$ | [kN] | No Performance Determined (NPD) | | 30 | 55 | 85 | 111 | 145 | 177 |
| | $V_{Rk,s,seis,C2}$ | [kN] | | | 27 | 50 | No Performance Determined (NPD) | | | |
| Characteristic shear resistance, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (\leq M24) | $V_{Rk,s}$ | [kN] | 13 | 20 | 30 | 55 | 86 | 124 | 115 | 140 |
| | $V_{Rk,s,seis,C1}$ | [kN] | No Performance Determined (NPD) | | 26 | 48 | 75 | 98 | 91 | 111 |
| | $V_{Rk,s,seis,C2}$ | [kN] | | | 24 | 44 | No Performance Determined (NPD) | | | |
| Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1 | k_2 | [-] | 0,8 | | | | | | | |
| Steel failure with lever arm | | | | | | | | | | |
| Characteristic bending moment, Steel, property class 4.6 | $M_{Rk,s}^0$ | [Nm] | 15 | 30 | 52 | 133 | 260 | 449 | 666 | 900 |
| | $M_{Rk,s,seis,C1}^0$ | [Nm] | No Performance Determined (NPD) | | | | | | | |
| | $M_{Rk,s,seis,C2}^0$ | [Nm] | | | | | | | | |
| Characteristic bending moment, Steel, property class 5.8 | $M_{Rk,s}^0$ | [Nm] | 19 | 37 | 65 | 166 | 324 | 560 | 833 | 1123 |
| | $M_{Rk,s,seis,C1}^0$ | [Nm] | No Performance Determined (NPD) | | | | | | | |
| | $M_{Rk,s,seis,C2}^0$ | [Nm] | | | | | | | | |
| Characteristic bending moment, Steel, property class 8.8 | $M_{Rk,s}^0$ | [Nm] | 30 | 60 | 105 | 266 | 519 | 896 | 1333 | 1797 |
| | $M_{Rk,s,seis,C1}^0$ | [Nm] | No Performance Determined (NPD) | | | | | | | |
| | $M_{Rk,s,seis,C2}^0$ | [Nm] | | | | | | | | |
| Characteristic bending moment, Stainless steel A4 and HCR, property class 50 (>M24) and 70 (\leq M24) | $M_{Rk,s}^0$ | [Nm] | 26 | 52 | 92 | 232 | 454 | 784 | 832 | 1125 |
| | $M_{Rk,s,seis,C1}^0$ | [Nm] | No Performance Determined (NPD) | | | | | | | |
| | $M_{Rk,s,seis,C2}^0$ | [Nm] | | | | | | | | |
| Concrete pryout failure | | | | | | | | | | |
| Factor k acc. to TR 029 and k_3 acc. to CEN/TS 1992-4 Section 6.3.3 | $k_{(3)}$ | [-] | 2,0 | | | | | | | |
| Concrete edge failure | | | | | | | | | | |
| Effective length of anchor | l_f | [mm] | $l_f = \min(h_{ef}, 8 d_{nom})$ | | | | | | | |
| Outside diameter of anchor | d_{nom} | [mm] | 8 | 10 | 12 | 16 | 20 | 24 | 27 | 30 |
| Installation safety factor | $\gamma_2 = \gamma_{inst}$ | [-] | 1,0 | | | | | | | |

Injection System VME for concrete

Performances

Characteristic values for **threaded rods** under shear loads in cracked and non-cracked concrete (Design according to TR 029 or CEN/TS 1992-4 or TR 045)

Annex C3

Table C4: Characteristic values for rebar under tension loads in non-cracked concrete
(Design according to TR 029 or CEN/TS 1992-4)

| Rebar size | | | Ø8 | Ø10 | Ø12 | Ø14 | Ø16 | Ø20 | Ø25 | Ø28 | Ø32 | |
|---|----------------------------|-----------------|--|------|-----|-----|-----|-----|-----|-----|-----|-----|
| Steel failure | | | | | | | | | | | | |
| Characteristic tension resistance | $N_{Rk,s}$ | [kN] | $A_s \cdot f_{uk}$ | | | | | | | | | |
| Combined pullout and concrete cone failure | | | | | | | | | | | | |
| Characteristic bond resistance in non-cracked concrete C20/25 | | | | | | | | | | | | |
| Temperature range I: 40°C/24°C | dry and wet concrete | $\tau_{Rk,ucr}$ | [N/mm ²] | 14 | 14 | 13 | 13 | 12 | 12 | 11 | 11 | 11 |
| | flooded bore hole | $\tau_{Rk,ucr}$ | [N/mm ²] | 14 | 13 | 11 | 10 | 9,5 | 8,5 | 7,5 | 7,0 | 6,0 |
| Temperature range II: 60°C/43°C | dry and wet concrete | $\tau_{Rk,ucr}$ | [N/mm ²] | 8,5 | 8,5 | 8,0 | 8,0 | 7,5 | 7,0 | 7,0 | 6,5 | 6,5 |
| | flooded bore hole | $\tau_{Rk,ucr}$ | [N/mm ²] | 8,5 | 8,5 | 8,0 | 8,0 | 7,5 | 7,0 | 6,0 | 5,5 | 5,0 |
| Temperature range III: 72°C/43°C | dry and wet concrete | $\tau_{Rk,ucr}$ | [N/mm ²] | 7,5 | 7,5 | 7,5 | 7,0 | 7,0 | 6,5 | 6,0 | 6,0 | 6,0 |
| | flooded bore hole | $\tau_{Rk,ucr}$ | [N/mm ²] | 7,5 | 7,5 | 7,5 | 7,0 | 7,0 | 6,0 | 5,5 | 5,0 | 4,5 |
| Increasing factors for non-cracked concrete | ψ_c | C30/37 | [-] | 1,04 | | | | | | | | |
| | | C40/50 | [-] | 1,08 | | | | | | | | |
| | | C50/60 | [-] | 1,10 | | | | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.2.3 | k_8 | [-] | 10,1 | | | | | | | | | |
| Concrete cone failure | | | | | | | | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.3.1 | k_{ucr} | [-] | 10,1 | | | | | | | | | |
| Edge distance | $c_{cr,N}$ | [mm] | $1,5 h_{ef}$ | | | | | | | | | |
| Spacing | $s_{cr,N}$ | [mm] | $3,0 h_{ef}$ | | | | | | | | | |
| Splitting failure | | | | | | | | | | | | |
| Edge distance | $c_{cr,sp}$ | [mm] | $1,0 \cdot h_{ef} \leq 2 \cdot h_{ef} \left(2,5 - \frac{h}{h_{ef}} \right) \leq 2,4 \cdot h_{ef}$ | | | | | | | | | |
| Spacing | $s_{cr,sp}$ | [mm] | $2 c_{cr,sp}$ | | | | | | | | | |
| Installation safety factor (dry and wet concrete) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,2 | | | | | 1,4 | | | | |
| Installation safety factor (flooded bore hole) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,4 | | | | | | | | | |

Injection System VME for concrete

Performances

Characteristic values of resistance for **rebar** under tension loads in non-cracked concrete
(Design according to TR 029 or CEN/TS 1992-4)

Annex C4

Table C5: Characteristic values for rebar under tension loads in cracked concrete
(Design according to TR 029 or CEN/TS 1992-4 or TR 045)

| Rebar size | | | Ø 12 | Ø 14 | Ø 16 | Ø 20 | Ø 25 | Ø 28 | Ø 32 | |
|---|-----------------------------|---------------------|----------------------|------|------|------|------|------|------|-----|
| Steel failure | | | | | | | | | | |
| Characteristic tension resistance | $N_{Rk,s}=N_{Rk,s,seis,C1}$ | [kN] | $A_s \cdot f_{uk}$ | | | | | | | |
| Combined pullout and concrete cone failure | | | | | | | | | | |
| Characteristic bond resistance in cracked concrete C20/25 | | | | | | | | | | |
| Temperature range I: 40°C/24°C | dry and wet concrete | $\tau_{Rk,cr}$ | [N/mm ²] | 7,5 | 7,0 | 6,5 | 6,0 | 5,5 | 5,5 | 5,5 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 6,9 | 6,4 | 6,2 | 5,7 | 5,5 | 5,5 | 5,5 |
| | flooded bore hole | $\tau_{Rk,cr}$ | [N/mm ²] | 7,5 | 6,5 | 6,0 | 5,0 | 4,5 | 4,0 | 4,0 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 6,9 | 6,0 | 5,7 | 4,8 | 4,5 | 4,0 | 4,0 |
| Temperature range II: 60°C/43°C | dry and wet concrete | $\tau_{Rk,cr}$ | [N/mm ²] | 4,5 | 4,0 | 4,0 | 3,5 | 3,5 | 3,5 | 3,5 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 4,1 | 3,7 | 3,8 | 3,3 | 3,5 | 3,5 | 3,5 |
| | flooded bore hole | $\tau_{Rk,cr}$ | [N/mm ²] | 4,5 | 4,0 | 4,0 | 3,5 | 3,5 | 3,5 | 3,0 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 4,1 | 3,7 | 3,8 | 3,3 | 3,5 | 3,5 | 3,0 |
| Temperature range III: 72°C/43°C | dry and wet concrete | $\tau_{Rk,cr}$ | [N/mm ²] | 4,0 | 3,5 | 3,5 | 3,0 | 3,0 | 3,0 | 3,0 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 3,7 | 3,2 | 3,3 | 2,9 | 3,0 | 3,0 | 3,0 |
| | flooded bore hole | $\tau_{Rk,cr}$ | [N/mm ²] | 4,0 | 3,5 | 3,5 | 3,0 | 3,0 | 3,0 | 3,0 |
| | | $\tau_{Rk,seis,C1}$ | [N/mm ²] | 3,7 | 3,2 | 3,3 | 2,9 | 3,0 | 3,0 | 3,0 |
| Increasing factors for cracked concrete (only static or quasi-static actions) | ψ_c | C30/37 | [-] | 1,04 | | | | | | |
| | | C40/50 | [-] | 1,08 | | | | | | |
| | | C50/60 | [-] | 1,10 | | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.2.3 | k_8 | [-] | 7,2 | | | | | | | |
| Concrete cone failure | | | | | | | | | | |
| Factor according to CEN/TS 1992-4-5 Section 6.2.3.1 | k_{cr} | [-] | 7,2 | | | | | | | |
| Edge distance | $c_{cr,N}$ | [mm] | 1,5 h_{ef} | | | | | | | |
| Spacing | $s_{cr,N}$ | [mm] | 3,0 h_{ef} | | | | | | | |
| Installation safety factor (dry and wet concrete) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,2 | | | | 1,4 | | | |
| Installation safety factor (flooded bore hole) | $\gamma_2 = \gamma_{inst}$ | [-] | 1,4 | | | | | | | |

Injection System VME for concrete

Performances

Characteristic values of resistance for **rebar** under tension loads in cracked concrete
(Design according to TR 029 or CEN/TS 1992-4 or TR 045)

Annex C5

Table C6: Characteristic values of resistance for **rebar** under **shear loads** in cracked and non-cracked concrete (Design according to TR 029 or CEN/TS 1992-4 or TR 045)

| Rebar size | | Ø8 | Ø10 | Ø12 | Ø14 | Ø16 | Ø20 | Ø25 | Ø28 | Ø32 | |
|---|----------------------------|------|---------------------------------|-------------------------------|-----|-----|-----|-----|-----|-----|----|
| Steel failure without lever arm | | | | | | | | | | | |
| Characteristic shear resistance | $V_{RK,s}$ | [kN] | $0,50 \cdot A_s \cdot f_{uk}$ | | | | | | | | |
| | $V_{RK,s,seis,C1}$ | [kN] | No Performance Determined (NPD) | $0,44 \cdot A_s \cdot f_{uk}$ | | | | | | | |
| Ductility factor according to CEN/TS 1992-4-5 Section 6.3.2.1 | k_2 | [-] | 0,8 | | | | | | | | |
| Steel failure with lever arm | | | | | | | | | | | |
| Characteristic bending moment | $M^0_{RK,s}$ | [Nm] | $1.2 \cdot W_{el} \cdot f_{uk}$ | | | | | | | | |
| | $M^0_{RK,s,seis,C1}$ | [Nm] | No Performance Determined (NPD) | | | | | | | | |
| Concrete pryout failure | | | | | | | | | | | |
| Factor k acc. to TR 029 and k_3 acc. to CEN/TS 1992-4 Section 6.3.3 | $k_{(3)}$ | [-] | 2,0 | | | | | | | | |
| Concrete edge failure | | | | | | | | | | | |
| Effective length of anchor | l_f | [mm] | $l_f = \min(h_{ef}, 8 d_{nom})$ | | | | | | | | |
| Outside diameter of anchor | d_{nom} | [mm] | 8 | 10 | 12 | 14 | 16 | 20 | 25 | 28 | 32 |
| Installation safety factor | $\gamma_2 = \gamma_{inst}$ | [-] | 1,0 | | | | | | | | |

Injection System VME for concrete

Performances

Characteristic values of resistance for **rebar** under shear loads in cracked and non-cracked concrete (Design according to TR 029 or CEN/TS 1992-4 or TR 045)

Annex C6

Table C7: Displacements under tension loads¹⁾ (threaded rod)

| Anchor size threaded rod | | | M8 | M10 | M12 | M16 | M20 | M24 | M27 | M30 | | | | | | | |
|---|----------------------------|---------------------------|---------------------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|-------|------|
| Non-cracked concrete C20/25 under static and quasi-static action | | | | | | | | | | | | | | | | | |
| Temperature range I: 40°C/24°C | δ_{N0} -factor | [mm/(N/mm ²)] | 0,011 | 0,013 | 0,015 | 0,020 | 0,024 | 0,029 | 0,032 | 0,035 | | | | | | | |
| | $\delta_{N\infty}$ -factor | [mm/(N/mm ²)] | 0,044 | 0,052 | 0,061 | 0,079 | 0,096 | 0,114 | 0,127 | 0,140 | | | | | | | |
| Temperature range II: 60°C/43°C | δ_{N0} -factor | [mm/(N/mm ²)] | 0,013 | 0,015 | 0,018 | 0,023 | 0,028 | 0,033 | 0,037 | 0,043 | | | | | | | |
| | $\delta_{N\infty}$ -factor | [mm/(N/mm ²)] | 0,050 | 0,060 | 0,070 | 0,091 | 0,111 | 0,131 | 0,146 | 0,161 | | | | | | | |
| Temperature range III: 72°C/43°C | δ_{N0} -factor | [mm/(N/mm ²)] | 0,013 | 0,015 | 0,018 | 0,023 | 0,028 | 0,033 | 0,037 | 0,043 | | | | | | | |
| | $\delta_{N\infty}$ -factor | [mm/(N/mm ²)] | 0,050 | 0,060 | 0,070 | 0,091 | 0,111 | 0,131 | 0,146 | 0,161 | | | | | | | |
| Cracked concrete C20/25 under static, quasi-static and seismic C1 action | | | | | | | | | | | | | | | | | |
| Temperature range I: 40°C/24°C | δ_{N0} -factor | [mm/(N/mm ²)] | No Performance Determined (NPD) | | | | | | | | | | | | | | |
| | $\delta_{N\infty}$ -factor | [mm/(N/mm ²)] | | | | | | | | | 0,032 | 0,037 | 0,042 | 0,048 | 0,053 | 0,058 | |
| Temperature range II: 60°C/43°C | δ_{N0} -factor | [mm/(N/mm ²)] | | | | | | | | | 0,21 | 0,21 | 0,21 | 0,21 | 0,21 | 0,21 | 0,21 |
| | $\delta_{N\infty}$ -factor | [mm/(N/mm ²)] | | | | | | | | | 0,037 | 0,043 | 0,049 | 0,055 | 0,061 | 0,067 | |
| Temperature range III: 72°C/43°C | δ_{N0} -factor | [mm/(N/mm ²)] | | | | | | | | | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 |
| | $\delta_{N\infty}$ -factor | [mm/(N/mm ²)] | | | | | | | | | 0,037 | 0,043 | 0,049 | 0,055 | 0,061 | 0,067 | |
| Cracked concrete C20/25 under seismic C2 action | | | | | | | | | | | | | | | | | |
| Temperature range I: 40°C/24°C | $\delta_{N,seis}(DLS)$ | [mm/(N/mm ²)] | No Performance Determined (NPD) | | | | | | | | | | | | | | |
| | $\delta_{N,seis}(ULS)$ | [mm/(N/mm ²)] | | | | | | | | | 0,03 | 0,05 | | | | | |
| Temperature range II: 60°C/43°C | $\delta_{N,seis}(DLS)$ | [mm/(N/mm ²)] | | | | | | | | | 0,06 | 0,09 | | | | | |
| | $\delta_{N,seis}(ULS)$ | [mm/(N/mm ²)] | | | | | | | | | 0,03 | 0,05 | | | | | |
| Temperature range III: 72°C/43°C | $\delta_{N,seis}(DLS)$ | [mm/(N/mm ²)] | | | | | | | | | 0,06 | 0,09 | | | | | |
| | $\delta_{N,seis}(ULS)$ | [mm/(N/mm ²)] | | | | | | | | | 0,03 | 0,05 | | | | | |

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0}\text{-factor} \cdot \tau;$$

$$\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot \tau;$$

Table C8: Displacement under shear load¹⁾ (threaded rod)

| Anchor size threaded rod | | | M8 | M10 | M12 | M16 | M20 | M24 | M27 | M30 |
|---|----------------------------|-----------|---------------------------------------|------|------|------|------|------|------|------|
| Non-cracked and cracked concrete C20/25 under static, quasi-static and seismic C1 action | | | | | | | | | | |
| All temperature ranges | δ_{V0} -factor | [mm/(kN)] | 0,06 | 0,06 | 0,05 | 0,04 | 0,04 | 0,03 | 0,03 | 0,03 |
| | $\delta_{V\infty}$ -factor | [mm/(kN)] | 0,09 | 0,08 | 0,08 | 0,06 | 0,06 | 0,05 | 0,05 | 0,05 |
| Cracked concrete C20/25 under seismic C2 action | | | | | | | | | | |
| All temperature ranges | $\delta_{V,seis}(DLS)$ | [mm/kN] | No Performance Determined (NPD) | | | | | | | |
| | $\delta_{V,seis}(ULS)$ | [mm/kN] | | | | | | | | |

¹⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V;$$

$$\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V;$$

Injection System VME for concrete

Performances
Displacements (threaded rod)

Annex C7

Table C9: Displacements under tension load ¹⁾ (rebar)

| Rebar size | | | Ø 8 | Ø 10 | Ø 12 | Ø 14 | Ø 16 | Ø 20 | Ø 25 | Ø 28 | Ø 32 |
|---|-------------------------|---------------------------|-------|-------|-------|-------|-------|-------|-------|-------|-------|
| Non-cracked concrete C20/25 under static and quasi-static action | | | | | | | | | | | |
| Temperature range I: 40°C/24°C | δ _{N0} -factor | [mm/(N/mm ²)] | 0,011 | 0,013 | 0,015 | 0,018 | 0,020 | 0,024 | 0,030 | 0,033 | 0,037 |
| | δ _{N∞} -factor | [mm/(N/mm ²)] | 0,044 | 0,052 | 0,061 | 0,070 | 0,079 | 0,096 | 0,118 | 0,132 | 0,149 |
| Temperature range II: 60°C/43°C | δ _{N0} -factor | [mm/(N/mm ²)] | 0,013 | 0,015 | 0,018 | 0,020 | 0,023 | 0,028 | 0,034 | 0,038 | 0,043 |
| | δ _{N∞} -factor | [mm/(N/mm ²)] | 0,050 | 0,060 | 0,070 | 0,081 | 0,091 | 0,111 | 0,136 | 0,151 | 0,172 |
| Temperature range III: 72°C/43°C | δ _{N0} -factor | [mm/(N/mm ²)] | 0,013 | 0,015 | 0,018 | 0,020 | 0,023 | 0,028 | 0,034 | 0,038 | 0,043 |
| | δ _{N∞} -factor | [mm/(N/mm ²)] | 0,050 | 0,060 | 0,070 | 0,081 | 0,091 | 0,111 | 0,136 | 0,151 | 0,172 |
| Cracked concrete C20/25 under static, quasi-static and seismic C1 action | | | | | | | | | | | |
| Temperature range I: 40°C/24°C | δ _{N0} -factor | [mm/(N/mm ²)] | - | 0,032 | 0,035 | 0,037 | 0,042 | 0,049 | 0,055 | 0,061 | |
| | δ _{N∞} -factor | [mm/(N/mm ²)] | | 0,21 | 0,21 | 0,21 | 0,21 | 0,21 | 0,21 | 0,21 | |
| Temperature range II: 60°C/43°C | δ _{N0} -factor | [mm/(N/mm ²)] | - | 0,037 | 0,040 | 0,043 | 0,049 | 0,056 | 0,063 | 0,070 | |
| | δ _{N∞} -factor | [mm/(N/mm ²)] | | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | |
| Temperature range III: 72°C/43°C | δ _{N0} -factor | [mm/(N/mm ²)] | - | 0,037 | 0,040 | 0,043 | 0,049 | 0,056 | 0,063 | 0,070 | |
| | δ _{N∞} -factor | [mm/(N/mm ²)] | | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | 0,24 | |

¹⁾ Calculation of the displacement

$$\delta_{N0} = \delta_{N0\text{-factor}} \cdot \tau;$$

$$\delta_{N\infty} = \delta_{N\infty\text{-factor}} \cdot \tau;$$

Table C10: Displacement under shear load¹⁾ (rebar)

| Rebar size | | | Ø 8 | Ø 10 | Ø 12 | Ø 14 | Ø 16 | Ø 20 | Ø 25 | Ø 28 | Ø 32 |
|---|-------------------------|-----------|------|------|------|------|------|------|------|------|------|
| For concrete C20/25 under static, quasi-static and seismic C1 action | | | | | | | | | | | |
| All temperature ranges | δ _{V0} -factor | [mm/(kN)] | 0,06 | 0,05 | 0,05 | 0,04 | 0,04 | 0,04 | 0,03 | 0,03 | 0,03 |
| | δ _{V∞} -factor | [mm/(kN)] | 0,09 | 0,08 | 0,08 | 0,06 | 0,06 | 0,05 | 0,05 | 0,04 | 0,04 |

¹⁾ Calculation of the displacement

$$\delta_{V0} = \delta_{V0\text{-factor}} \cdot V;$$

$$\delta_{V\infty} = \delta_{V\infty\text{-factor}} \cdot V;$$

Injection System VME for concrete

Performances
Displacements (rebar)

Annex C8